



**PETROTM OIL**

## Technical Data for Rubber Process Oil

Item	Properties	Unit	Test Method	RESULT	
				TYPE P	TYPE S
1	Kinematic Vis.@ 100°C	cSt	ASTM D445	25 - 35	40 - 45
2	Density @ 15°C	Kg/m <sup>3</sup>	ASTM D-1298	999 - 1002	1001
3	Flash Point min.	°C	ASTM D92	215	230
4	Color	—	ASTM D1500	8 Max.	8 Max.
5	Pour Point max.	°C	ASTM D97	24	24
6	Aniline point	°C	IP-2	30	30
7	Sulfur Content	wt %	ASTM D-2622	3 - 3.5	3.4
8	Ash Content	wt %	ASTM D-482	0.02	0.02
9	Carbon Type Analysis	wt %	ASTM D-3238		
	C <sup>A</sup>			30 - 35	30 - 35
	C <sup>N</sup>			20 - 25	20 - 25
	C <sup>P</sup>			40 - 50	40 - 50